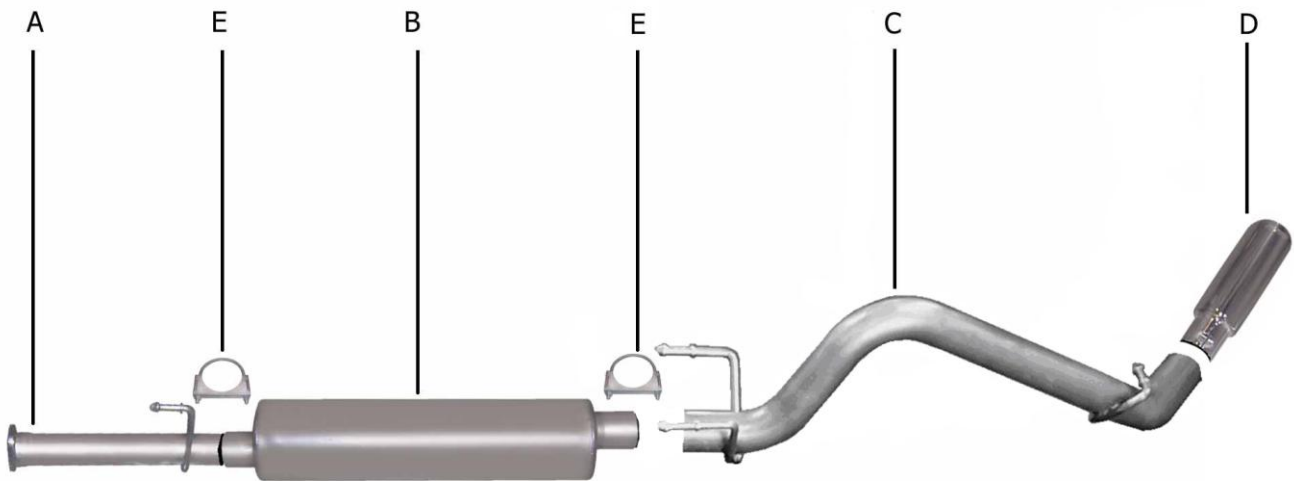




# Installation Instructions

Cat-Back Stainless Single Exhaust  
Toyota Tacoma & Pre-Runner, 2.7L, 2wd  
Standard Cab, Short Bed

**Part #618805**



ITEM	PART	QUANTITY	DESCRIPTION
A	956-700732S	1	2.5" Stainless Headpipe w/ flange GP-532
B	788200S	1	Stainless Superflow SFT Muffler
C	910-700664S	1	2.5" Stainless Tailpipe w/ hangers
D	500374	1	3" Stainless tip
E	5757	2	2.5" Clamp
F	BO-1036	1	Bolt kit for headpipe flange

Thank you for purchasing our Gibson Exhaust System for your vehicle.  
If you need further assistance, please do not hesitate to call our technical department at  
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

# Installation Instructions #618805

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16", 15mm, 17mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove the stock exhaust, unbolt it at the 2-bolt flange located in front of the muffler. Disengage hangers from OEM rubber grommets. Use WD-40 to aid in this process. Do not damage or remove the OEM rubber grommet as you will reuse them to mount your new system.



5. Slide the over axle tailpipe #C into the muffler 1½"-2". Insert welded hangers into rubber grommets. Use clamp #E to secure the muffler and tailpipe together. Do not tighten.



3. Install headpipe #A at the 2-bolt flange connection. Secure with bolt kit #F. Do not tighten. Insert welded hanger into rubber grommet.



4. Slide muffler #B onto headpipe 1½"-2" with the louvers facing towards the converter. The muffler outlet should be positioned at 12 o'clock. Use a jack stand to support the muffler. Use clamp #E to secure the muffler to the headpipe. Do not tighten. Muffler inlet is looking into the louvers.



6. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**